

SOUTH PRODUCTION NOTES

January 17, 2015
11-7, 7-3 Shift Notes

BASF EMPLOYEES

54 Last Recordable
569 Last Lost Time

184 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / AI 3945:

Restarting line Friday afternoon, then had to stop due to P&S spiral violently shaking....work order written for Saturday inspection and possible repair.

Afternoon shift: Restarting line. Recipe has been changed to use a 50/50 blend of Pural SB and Catapal B. NOTE: late in shift the P&S spiral began to violently shake and was shut down. Work order written, will need inspected on Saturday.

For Midnight shift: Hold...see above

For Day shift: Hold...see above

#1 RC / AI 3945 next:

Continue. Scale appears to be OK now.

Afternoon shift: Continue

For Midnight Shift: Continue

For Day shift: Continue

Exhaust to Trimer

#2 MED line / Cu-0860:

Hold. Get all dried samples to the lab.

Afternoon Shift: Hold until Monday

For Midnight shift: Hold until Monday

For Day Shift: Hold until Monday

#2 RC/ Cu 0860:

Hold. When we restart, feed all bags on the floor in the order specified.

Afternoon Shift: Hold until Monday

For Midnight shift: Hold until Monday

For Day Shift: Hold until Monday

Exhaust to F1

#3 MED/ D-1780 NAQ:

Will replace gear box at the end of run when the liners come in.

Afternoon Shift: Continue

For Midnight shift: Continue

For Day Shift: Continue

#3 RC / D 1780 NAQ :

Continue to feed. Use NAQ SAP SHEETS in MOD binder

Afternoon Shift: Continue

For Midnight shift: Continue

For Day shift: Continue

Exhaust to CTO

#4 RC / D-0222 KLP:

Tri-mer repaired. Trimer exhaust valve is opened manually.

Afternoon Shift: Refire bags 13, 14, 15 being refed and resampled (remake bags and be sure to put "refire bag 13", "refire bag 14" and "refire bag 15" on the sample labels). Use original product labels to remake these bags, then go back to the next bag in the lot to be made

For Midnight shift: Continue refire plan as above, then as fresh material available continue with current lot and last bag where we left off

For Day Shift: Continue as material available

Exhaust to Trimer

#5 RC / Cu-0539 next:

We need to get a surface area from every pallet of drums that comes off the calciner.

Afternoon shift: On hold due to spillage earlier in day (drum filling hose broke away). After clean-up, scale got wet. Waiting to dry out and if OK, restart line.

UPDATE: scale appears to be OK at 5:00 pm. Will restart and monitor.

For Midnight Shift: See above...continue if scale OK (do not get wet!)

For Day shift: See above...continue if scale OK (do not get wet!)

Exhaust to 5 DC

#6 RC & Dryer / D-0257

Use Auto Sampler for bags, and get additional grab sample for each bag. Keep feed rate around 250.

Afternoon shift: Continue...do not slam HC-11 elevator inner cage door!

For Midnight shift: Continue...do not slam HC-11 elevator inner cage door!

For Day Shift: Continue...do not slam HC-11 elevator inner cage door!

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

For Afternoon shift: NA

For Midnight Shift: NA

For Day Shift: NA

New Pfaudler / D-0222:

Friday afternoon update: We are going to make one batch using lot 180 AI 3945 base, then a new tank will need to be made (Follow MOD for D-0222, use SPG to calculate solution.

Afternoon Shift: Will try to get the next batch made using bags from Lot 180, then a tank will need to be made in 7 tank

For Midnight Shift: If batch not made or completed on afternoon, make on midnight shift using lot 180 bags. New solution tank will then be needed in 7 tank

For Day Shift: Batch should be done, will need new solution tank made

7 Tank KLP solution:

Elliott advised that radar gauge on tank is not working. Will need repaired.

Afternoon shift: Monitor. When first batch made using Lot 180 bags, shut off steam and start next solution tank

For Midnight Shift: See afternoon shift note

For Day Shift: See afternoon shift note

Old Pfaudler / D-0257:

See the MOD for special instructions for the lot 9 1708 material that was brought in. Continue, rental DI water unit delivered and installed on Saturday for pfaudler and #3 mixer. You will not be able to pump the water using the RO unit pump...water will deliver by city water pressure, so it will be slower. NOTE: Be sure to sample drainage from each batch made on east pfaudler for D 0257 batches.

Afternoon shift: Will make next batch on midnight

For Midnight Shift: Continue with batch and keep buggies moving

For Day Shift: Continue with batch and keep buggies moving

National Dryer: D-0222

Running.

Afternoon Shift: No material

For Midnight Shift: Feed when material available

For Day shift: Feed when material available

PK Blender 3917 Pill Mix:

Starting 3917 pillmix, WOW for south overhead door.

Afternoon shift: No activity

For Midnight Shift: No activity

For Day shift: Might make more pill mix on day shift with the 4 bags of Catapal in building 9. Rob will advise...

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

For Midnight shift: NA

For Day shift: NA

Tower 3 / Cu 0860:

Waiting for gaskets.

Afternoon shift: Hold

For Midnight Shift: Hold

For Day shift: Hold

Tower 6 / Pd 1930:

Waiting for gaskets

Afternoon shift: Loaded and holding (gaskets)

For Midnight Shift: Loaded and holding (gaskets). Working on repacking more Pd 1930

For Day shift: Loaded and holding (gaskets)

North Screener / Cu-0860:

Run as alcohol permits. Heater is repaired. Exhaust fan turned off.

Afternoon shift: Continue

For Midnight shift: Continue...should finish this shift

For Day shift: Hold

South Screener / Cu-0860:

Run as alcohol permits. Heater is repaired. Exhaust fan turned off

Afternoon Shift: Continue

For Midnight shift: Continue...should finish this shift

For Day shift: Hold

#2662 (west) Pill Machine / next up AI-3917 T 3/16":

Cleaning and changing to 3917- Sump repaired 1-12-15 & Air pump hooked up for backup.

Afternoon shift: Cleaning

For Midnight shift: Cleaning

For Day Shift: Cleaning

#2664 (east) Pill Machine / AI-3917 T 3/16":

Continue to run.

Afternoon shift: Continue

For Midnight shift: Continue

For Day Shift: Continue

TK #2 / V 2046/V 2010:

Down for now. Will need to be switched to V-2010 Saggars

Afternoon shift: NA

For Midnight shift: NA

For Day Shift: NA

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top

Afternoon shift: Continue

For Midnight shift: Continue

For Day Shift: Continue

Harrop Kiln / AI 3920:

AI 3920 - 90 min Cart- operator must keep area cleaned

Afternoon shift: Down

For Midnight shift: Down

For Day Shift: Down

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now.

Afternoon Shift: Starting up

For Midnight shift: Continue. If any issues bring the belt completely down, work on 2015 CBTs. All strike operators have some CBTs available

For Day shift: Continue. If any issues bring the belt completely down, work on 2015 CBTs. All strike operators have some CBTs available

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #2 Line/#2RC
- 4) #1 Line/#1RC
- 5) #5 RC
- 6) South PK (Selexsorb/Al Pill Mix)
- 7) Horne Tableting Machines
- 8) #4 Tunnel Kiln
- 9) South Precip
- 10) West Pfaudler/National Dryer/#4 RC/Trimer
- 11) Harrop Kiln
- 12) Reduction Towers
- 13) Reduction Tower Screeners

The reduction area is at the bottom of the list due to the gasket delivery timing, please finish adjusting the last load of Pd-1930 this weekend.

The West Pfaudler has moved down the list because of the re-piping that will take place the 1st week of February, that prevents us from jumping into the V-2045 P right after the D-0222 is finished.

Harrop Kiln, if all of the maint/contractor work is done, it can be used on Al-3920 T through next week until we have enough Al-3917 T off of the Hornes to keep it going on Al-3921 T.

If any call-offs or no-shows and questions about what to run, use the above priority list first and call Rob if you are still not sure.